

Product Overview
Pressure Measurement



Process Instrumentation

Sensor Solutions Motion Control Vision Technologies

Pressure_UK.indd 1 26/01/2009 15:34:14

Welcome to the World of Sensors and Measuring Instruments



Baumer – a name known worldwide for more than 56 years – is recognised as a leading producer of innovative sensor solutions for the factory and for the process automation industry.

More than 2,000 employees in 16 countries work in the product segments: Sensor Solutions, Motion Control, Vision Technologies, Process Instrumentation and Gluing Systems. Our products keep processes running in innumerable fields.

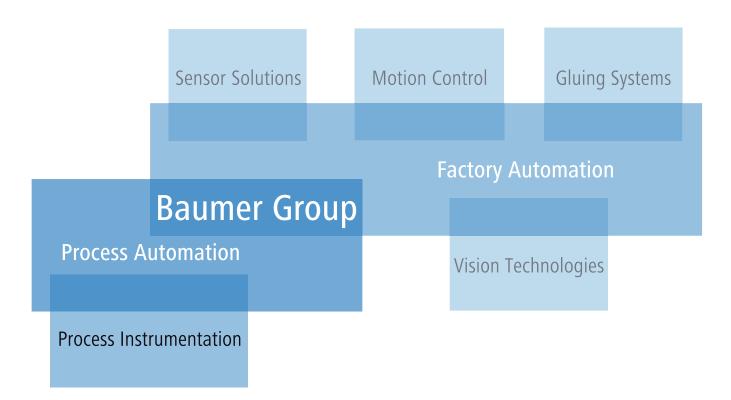
The demands placed on sensors by industry can only be met by a company which constantly works innovatively. It is for this reason that Baumer maintains an outstandingly staffed development department in an international network of highly qualified specialists.

A global presence, offering the highest level of expertise with regard to consultation, sales and service, assures you of the well known Baumer standard of quality around the world.

In this catalog you will find a broad range of products for pressure measurement.

Pressure_UK.indd 2 26/01/2009 15:34:24

Your Partner for Innovative Sensor Design



Process Instrumentation

In the product segment Process Instrumentation, Baumer manufactures mechanical and electronic measuring instruments and offers customers one-stop solutions for pressure, temperature, level and conductivity measurement.

Our products are designed to provide precise measurement results whatever the environment. Through our expertise and knowledge, we are able to meet your requirements worldwide from standard to customized solutions.



Pressure_UK.indd 3 26/01/2009 15:34:35

Electronic Technologies



Thin film

- Linearity
- Reliability
- Excellent resistance against overpressure and pressure pulses
- Wetted part all stainless steel
- from 1 bar to 1600 bar gauge pressure Ideal for hydraulic and heavy duty applications



Ceramic thick film

- Very low hysteresis
- High resistance to most of chemical products
- From 25 mbar to 600 bar, Gauge, absolute, compound pressure Covers a wide range of applications like industrial, gazes, railways, automotive industries



Capacitive

The last technology developed by Baumer for low pressure ranges it shows:

- Very good long term stability
- Very high resistance to overpressure
- 100 mbar to 40 bar absolute, gauge pressure and compound pressure All applications with possible over pressure like water distribution, pumps, regulation systems



Piezo-resistive silicon

- High accuracy
- Long term stability and reliability
- Pressure range from 100 mbar to 40 bar, absolute, gauge and compound pressure Sensor for accurate measurement in food and beverage, pharmaceutical and biotech industries
 Used as well in submersible transmitters

www.baumerprocess.com

Pressure_UK.indd 4 26/01/2009 15:34:45

Mechanical Technologies



Bourdon tube Pressure Gauge

In 1849 the Bourdon tube pressure gauge was patented in France by Eugene Bourdon It is still the most commonly used device for the mechanical pressure measurement

- Measurement range from 600 mbar to 1600 bar
- Good resistance to corrosion for stainless steel type
- Good overpressure resistance
- Long life



Capsule Pressure Gauge

Pressure is applied inside of the capsule, which changes shape

- Low gauge or differential pressure measurement from 6 mbar
- Stainless steel or cuprous alloy wetted parts
- Good overpressure resistance



Bellow Pressure Gauge

The pressure gauge incorporates a highly sensitive diaphragm bellows The bellows expands with rising pressure there by driving the mechanism and pointer

- Differential pressure measurement from 100 mbar
- Absolute pressure measurement from 100 mbar
- All stainless steel wetted parts



Diaphragm Pressure Gauge

The pressure bend the diaphragm which drives the pointer through a rod and a mechanism

- Medium in contact with the diaphragm
- Pressure measurement from 600 mbar
- Without chemical seal nor liquid of transmission

www.baumerprocess.com

Pressure_UK.indd 5 26/01/2009 15:34:55

Baumer Pressure Products keep processes running in:

- Chemical, Petrochemical
- Food, Beverage
- Injection Molding, Die Casting
- OEM
- Medical Industry
- Pharmaceutical, Bio Technology, Cosmetics
- Transportation
- Water, Energy, Mining

And many others













www.baumerprocess.com

Pressure_UK.indd 6 26/01/2009 15:35:08

Table of Contents

Electronic Pressure Measurement	 Industrial pressure transmitters Hygienic pressure transmitters Pressure transmitters with flush diaphragm Pressure transmitters digital communication 	8
Mechanical Pressure Measurement	 Stainless steel pressure gauges Safety pattern gauges Differential pressure gauges Pressure gauges with electrical contacts Other pressure gauges 	16
Pressure Switches	 Digital pressure switches Mechanical pressure switches 	22
Diaphragm Seals	 Diaphragm seals Pressure seal for chemical processes In Line Pipe Combi Connect 	24
Accessories	Accessories	28
Programmer	■ FlexProgrammer 9701	30
Additional Sensors	 Temperature measurement Level measurement Angle and position measurement 	31

Pressure_UK.indd 7 26/01/2009 15:35:11





www.baumerprocess.com

Pressure_UK.indd 8

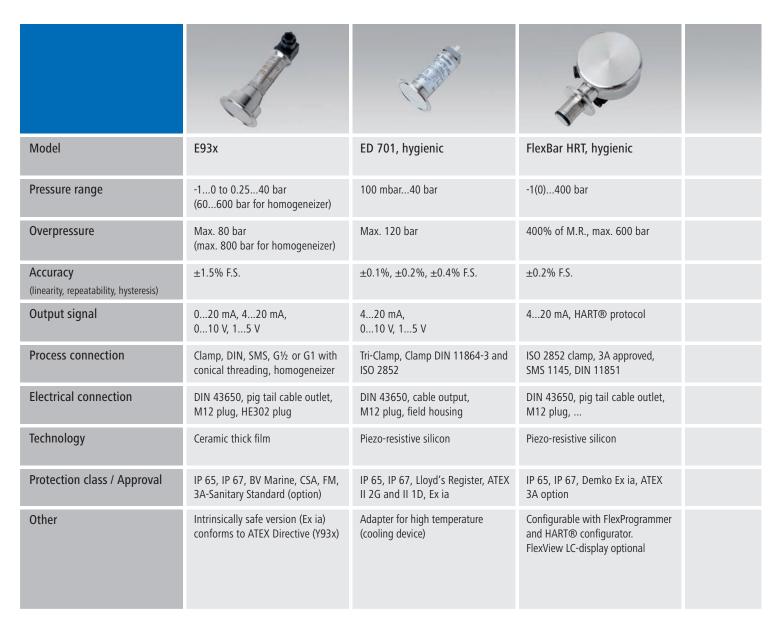
Industrial pressure transmitters

- For a wide range of applications in hydraulic or pneumatic
- Wide variety of electrical and hydraulic connections
- All stainless steel
- Welded construction reinforced product
- Highly resistant to severe process conditions

The different technologies used in these instruments can bring most solutions posed by the pressure measurement in industrial environments





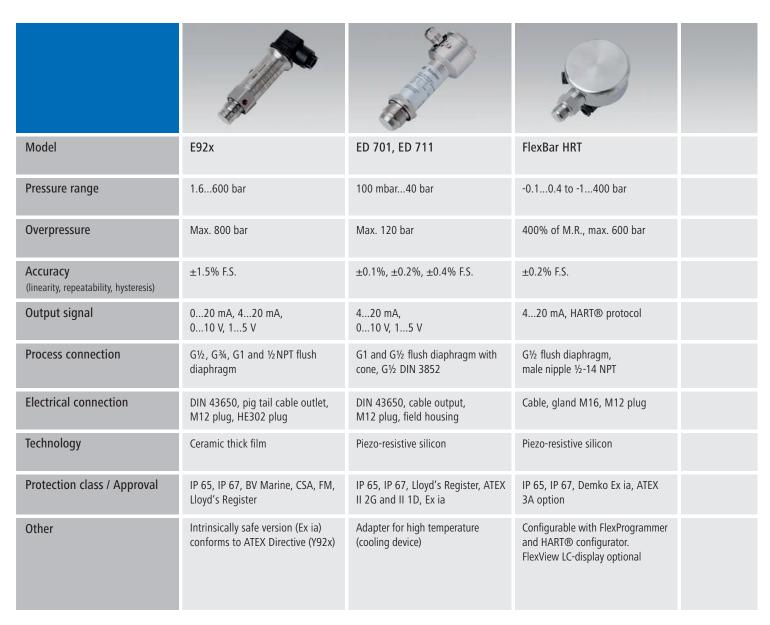


Hygienic pressure transmitters with LC or LED Display

- For food and pharmaceutical industries
- Most hygienic fittings used in these industries are available
- All these products are designed to support the CIP (Cleaning-in-Place) and SIP (Sterilization-in-Place) cycles







Pressure transmitters with flush diaphragm

- All stainless steel construction with flush diaphragm connection
- Measurements on viscous and heavy fluids
- FlexBar 3431 is a configurable pressure transmitter with Profibus® PA communication. The integrated display is optional
- The ED 752 is a submersible pressure transmitter completely made of stainless steel. It is suitable for all kinds of hydrostatic depth measurements

It covers a wide range of needs in the most diverse industrial applications



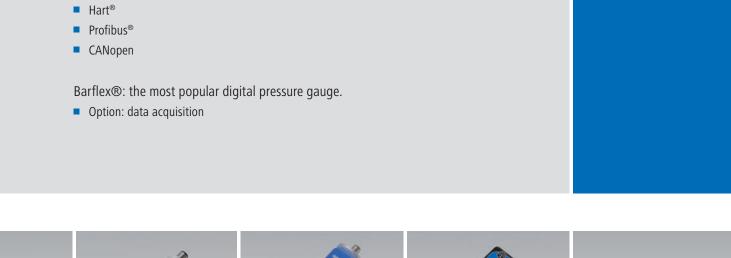




Pressure transmitters digital communication

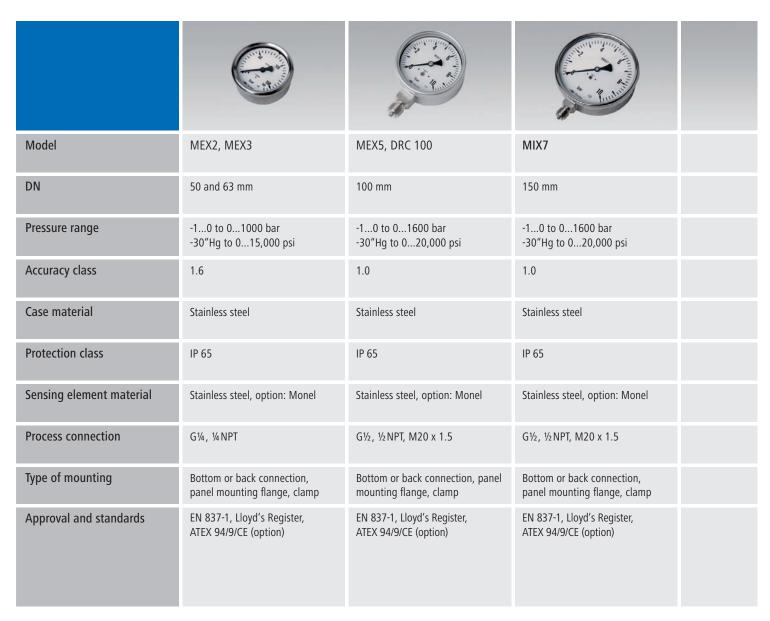
Our transmitters integrate various communication protocols such as:

■ Modbus[™]



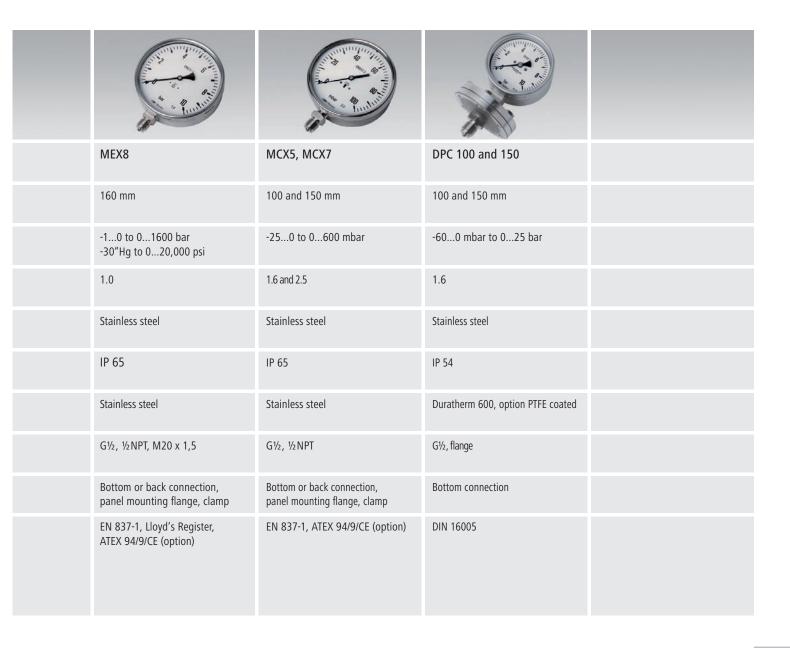






Stainless steel pressure gauges

- Bourdon tube, capsule or diaphragm element
- Corrosive environment
- Wide range of pressures from a few mbar to 1600 bar
- Many types of mounting and process connection
- Many options: material of windows, filling liquid, overpressure protection device, pointers
- Chemical, Petrochemical, Energy or Gas industries

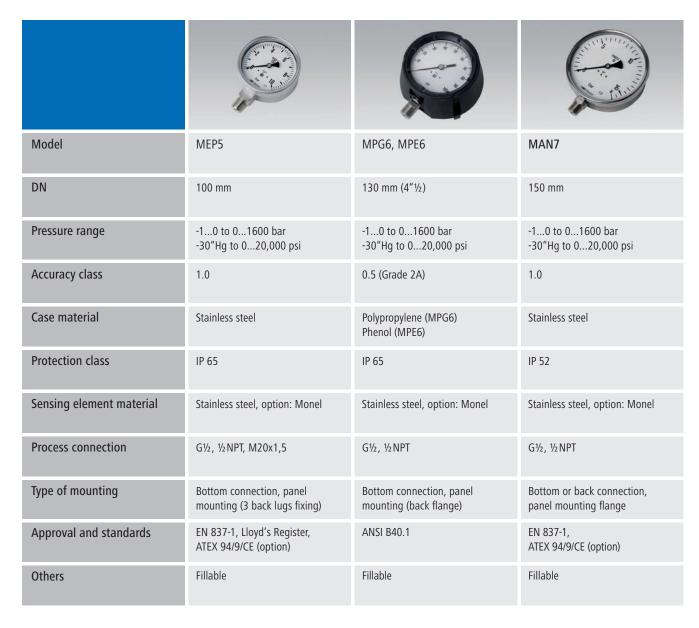




Safety pattern gauges

These safety pattern gauges have a blow out back and a baffle wall to prevent injury to the operator in case of accidental break of the Bourdon tube

- MEP5 is all Stainless steel made for corrosive applications
 Robust construction fully welded process connection
- MPG6 is a «turret» design very often used in Oil Industries. Watertight and fillable with dampening liquid



www.baumerprocess.com

Pressure_UK.indd 18



Differential pressure gauges

These pressure gauges indicate directly the difference of pressure between two pressure connections, "High Pressure" and "Low Pressure"

Typical uses:

- Level measurement
- Flow measurement
- Filters control

Model	MCD7	MX7, MZ7	MJ5, MJ7
DN	150 mm	150 mm	100 and 150 mm
Pressure range	-10 to 01000 bar -30"Hg to 015,000 psi	-10 to 01600 bar -30"Hg to 020,000 psi	075 mbar to 035 bar
Static pressure	Max. 250 mbar (4 psi)	Max. 100 bar (1450 psi)	Max. 400 bar (5800 psi)
Accuracy class	2.0	1.0	1.0
Case material	Stainless steel	Stainless steel	Stainless steel
Protection class	IP 66	IP 65	IP 65
Sensing element material	Stainless steel capsule	Two Stainless steel bellows	Stainless steel, option: Monel
Process connection	G½, ½NPT	G½, ½NPT	Female ½NPT
Type of mounting	Bottom connections, panel mounting (back flange)	ottom or back connections, panel mounting flange, pipe fitting	Wall mounting, pipe fitting
Approval and standards	_	ATEX 94/9/CE (Option)	ATEX 94/9/CE (Option)



Pressure gauges with electrical contacts

- All Stainless steel
- Local indication of the pressure
- Regulation or alarm actuation
- Intrinsically safe or explosion-proof version (conforms to ATEX)
- Chemical, Petrochemical, Energy or Gas industries

Many others series of pressure gauges with electrical contacts are available too

Model	MS5, MR5, DRCE 100, MEC5	MG5	M17, M27, M37, Mx8
DN	100 mm	100 mm	150 and 160 mm
Pressure range	-10 to 01600 bar -30"Hg to 020.000 psi	-10 to 01600 bar -30"Hg to 020.000 psi	-10 to 01600 bar -30"Hg to 020.000 psi
Accuracy class	2.0	2.5	2.5
Set points	1 or 2	1 or 2	1 or 2
Current rating	Dry contact / 0.4W-0.4VA min. 30W-50 VA max.	Inductive contact	Dry contact / 0.4 W-0.4 VA min. 30W-50VA max. or inductive contact
Case material	Stainless steel	Stainless steel	Stainless steel
Sensing element material	Stainless steel	Stainless steel	Stainless steel
Process connection	G½, ½NPT	G½, ½NPT	G½, ½NPT
Type of mounting	Bottom or back connection, panel mounting flange	Bottom or back connection, panel mounting flange	Bottom or back connection, panel mounting flange
Protection class / Approval	IP 65, CE	IP 65, CE, ATEX Ex ia	IP 65, CE, ATEX Ex ia

Other Pressure Gauges

Specific Pressure Gauges and Transducers

In collaboration with our partners, we have developed a high performance range of instruments for measuring pressure

- Commercial and military aeronautics: hydraulic jackpressure measurement, helicopter braking rotor system
- Railway: pressure control of the braking system,
 Gauge cabdriving
- Naval applications: pressure or level measurement (motor, oil circuits, ...)
- Refrigerating installations: compressors





Test and Precision Gauges

These products are used to calibrate (with pressure comparators) or to check other pressure gauges or transmitters mounted on industrial equipments

- MVX series, accuracy class 0.6
- MV series, accuracy class 0.25
- MTH series, accuracy class 0.1

Standard Gauges

In addition to the stainless steel series, BAUMER also offers a wide variety of gauges with wetted parts made of brass for non-corrosive fluids and atmospheres

- MMD series: accuracy class 1.0, 0.4...60 bar, stainless 100 and 150 mm
- MIT series: accuracy class 2.5, -1...600 bar, stainless steel case DN63 and 100 mm
- MAT series: accuracy class 1.6 and 2.5, -1...400 bar, steel case DN40 to 100 mm



Pressure Switches



TED digital pressure switch

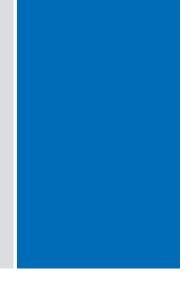
- Pressure control for industrial process management (level management, jack control, ...)
- Can be configured on site
- Auto-zero function
- Two set points, configured parameters of each threshold
- ATEX Ex ia version
- 300° swivelling version

Model	TED5	TED6	YTED
Pressure range	-10 to 0400 bar	-10 to 0400 bar	-10 to 0400 bar
Overpressure	Max. 600 bar	Max. 600 bar	Max. 600 bar
Accuracy (linearity, repeatability, hysteresis)	±0.5% F.S.	±0.5% F.S.	±0.5% F.S.
Supply voltage	1832 VDC, unregulated	1032 VDC, unregulated	1028 VDC, unregulated
Output signal	420 mA, 3 wire, 2 isolated switching out put	420 mA, 2 wire, 2 PNP switching out put	420 mA, 2 wire, 2 PNP switching out put
Process connection	G¼, ¼NPT, G½, ½NPT, M20x1.5, G¼ female	G¼, ¼NPT, G½, ½NPT, M20x1.5 G¼ female	G¼, ¼NPT, G½, ½NPT, M20x1.5, G¼ female
Electrical connection	M12-8 plug	M12-5 plug	M12-5 plug
Technology	Ceramic thick film	Ceramic thick film	Ceramic thick film
Protection class / Approval	IP 65, Lloyd's Register	IP 65, Lloyd's Register	IP 65, ATEX Ex ia IIC T6 and T5
Other	300° swivelling version (option)	300° swivelling version (option)	300° swivelling version (option)

Pressure Switches

Mechanical instruments

- From vacuum to 600 bar
- All industrial environments
- Power generation safety equipments
- Intrinsically safe or explosion-proof version (conforms to ATEX)
- Nuclear versions



Model	RP2 series	RP series	RD series
Pressure range	1100 bar	-500 mbar to 60600 bar	-2.52.5 mbar to 2.530 bar
Overpressure / Static pressure	Max. 200 bar	Max. 800 bar	0.15220 bar
Reproducibility	±2% F.S.	±2% F.S.	±2% F.S.
Current rating	10 mA10 A, 250 VAC max. / 220 VDC max.	5 mA10 A, 250 VAC max. / 220 VDC max	5 mA10 A, 250 VAC max. / 220 VDC max
Set points	1	1 or 2	1 or 2
Protection class	IP 65	IP 65	IP 65
Measuring element	1.4404 (316L) Stainless steel	According to range and model: steel, Viton®, st. steel, EPDM	According to range and model: steel, Viton®, st. steel, EPDM
Process connection	¼NPT, G½, ½NPT	G¼, ¼NPT, G½, ½NPT	G¼, ¼NPT, G½, ½NPT
Housing / body material	Polyamide PA6 / Aluminium alloy	Aluminium alloy	Aluminium alloy
Approval and standards	ATEX, Ex ia (RP2Y), Ex d (RP2E)	ATEX, Ex ia (RPPY), Ex d (RPPE)	ATEX, Ex ia (RDY), Ex d (RDE)



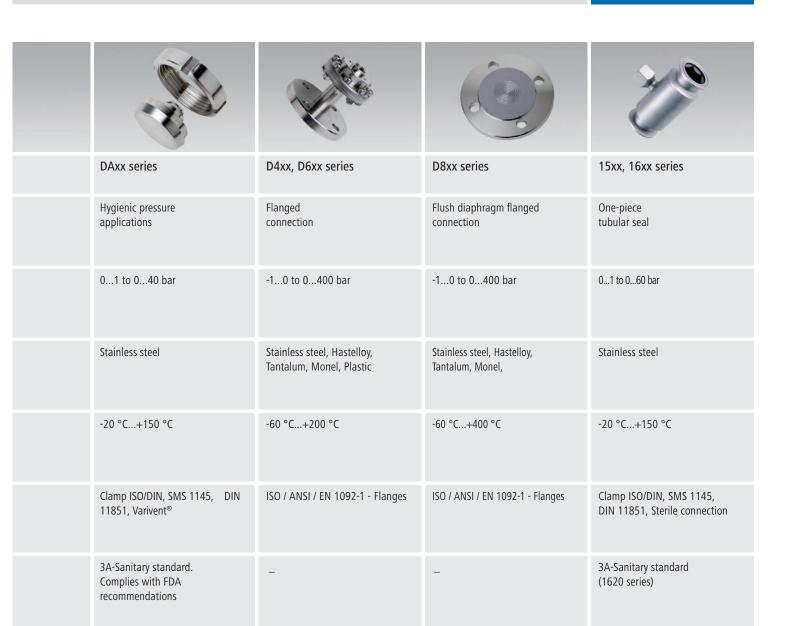
Diaphragm Seals

In the world of pressure measurement, the chemical seals has a predominant place. Our range allows a pressure measurement when corrosive, toxic, viscous or turbid fluids are present in the process, or when hygienic requirement are expected

- All Stainless steel is the standard
- Various material
- PTFE, Halar or Gold coating
- Easy maintenance

Model	D040, D041	D05x series	D1xx, D2xx, D3xx series
Туре	Single piece threaded connection	Flush diaphragm threaded connection	Standard threaded connection
Range	D040 : 01 to 016 bar D041 : 016 to 0250 bar	01 to 0600 bar	D1xx: 04 to 0160 bar D12x: 0160 to 01000 bar D2xx: 01 to 040 bar D3xx: 00.16 to 025 bar
Wetted parts	Stainless steel	Stainless steel	Stainless steel, Hastelloy, Tantalum, Monel, Plastic
Working temperature	-60 °C+200 °C	-60 °C+200 °C	-60 °C+200 °C
Process connection	G¼, ¼NPT, G½, ½NPT, ¾NPT ¼BSP-Tr, ½BSP-T	G¼, G½, ½NPT, G¾, ¾NPT, G1,1NPT, G1½, 1½NPT, G2, 2NPT	G¼, ¼NPT, G½, ½NPT, G³/s, ³/sNPT,
Approval	_	-	-

- Hygienic connections for Food and Beverage or Pharmaceutical, 3A-approval
- Cleaning-In-Place (CIP) and Sterilization-In-Place (SIP) without major disassembly and assembly work
- Flange connection for Chemical or Oil industries
- Thread connection for industrial uses





Pressure Seal for Chemical Processes D900 series

D900 series are flange connection chemical seals mainly designed for level measurement in chemical and oil industries

- Minimum range 100 mmH₂O / 0.1 bar with static pressure up to 100 bar
- Stainless steel or Hastelloy C diaphragm. Gold coated for H2S application in option
- Maximum operating temperature +400 °C.
- ANSI or EN forged Stainless steel flange with drain, vent and built-in vapour tracing

D900 series can be fitted on Baumer process transmitter (Flexbar 3501, EDD575), or on many other Process transmitters



Chemical Seal Guide

The chemical seal is an important component of a measuring system. Wrong choice, bad mounting or bad use may cause wrong measurement.

There are many kind of chemical seals with many materials, many type of connection, many filling liquids. To help our customers to find the right model according to his pressure device and his application, Baumer has done a Chemical Seal Guide.

www.baumerprocess.com

Pressure_UK.indd 26

InLine Pipe with 3A connection

InLine Pipe is a system of hygienic pipes with one or two integrated unions for 3A/DN38 connections

The pipes fit the 3A/DN38 versions of the Flexbar HRT flush diaphragm pressure transmitter

- No "dead areas" in the pipe
- All Stainless steel
- Reduces welding and finishing difficulties
- Complies with the directives and standards from 3A, FDA, EHEDG and EN 1672-2

The InLine pipe with 2 unions is the perfect choice.



Combi Connect Hygienic Connections

Combi Connect series a hygienic replaceable connections Compatible with Flexbar HRT, Flexbar 3431, ED 701, pressure transmitter and the Combitemp PT 100 sensors

- All Stainless steel
- Quick mounting
- High flexibility
- Wide range of connections
- Complies with the directives and standards from 3A, FDA, EHEDG and EN1672-2





Accessories

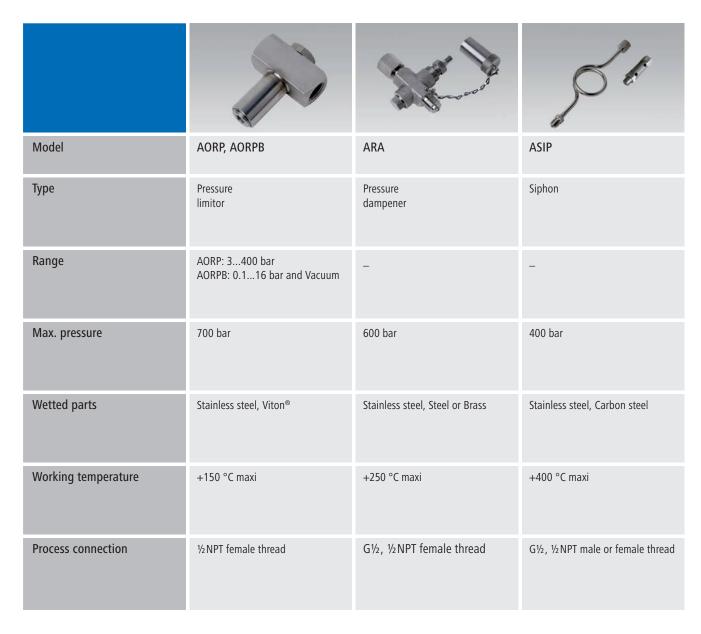


Accessories

Our range of accessories allows to protect your pressure gauges or transmitters against high temperature, overpressure or variation in pressure:

- All Stainless steel is the standard
- Various material
- Easy maintenance

Valve and Manifold are recommended to allow the removal of the pressure device without stopping your process



Accessories

In case of high fluid process temperature, it is necessary to move away the pressure device with:

- A siphon for condensable fluids
- A capillary for non-condensable fluids

In case of vibrations, it is necessary to move away the pressure device with a capillary



Programmer



FlexProgrammer 9701

Flexibility is the key

- Dedicated configuring tool for Baumer products
- Portable flexibility with battery supply
- Operated and recharged from a USB port
- Display for remote monitoring
- DTM-based device drivers
- Easy-to-use dedicated software

Model	FlexProgrammer 9701	
Characteristics	 Easy configuring with menu control function Data transfer from PC to device via USB Configuration of a device on the spot without a PC Robust plastic case with digital display and buttons Rechargeable battery type NiMH 2,4 V, 450mAh Free FlexProgram updates from our web site 	
Supply voltage	From USB-port or from rechargeable battery	
Software	FDT based, user-friendly menus with help function	
Ambient values	0+50 °C, rel. humidity <90%	
Protection class	IP 42	

www.baumerprocess.com

Pressure_UK.indd 30

Additional Sensors from our extensive range

Temperature Measurement

- Rugged all Stainless steel design options
- Wide range of mechanical design and electrical outputs
- Programmable head mounted transmitters and displays
- Process temperatures up to +600 °C

More information at: www.baumerprocess.com





Level Measurement

- 6 measurement technologies
- For solid and liquid materials
- 3A-Sanitary Standard
- With or without contact with the media
- Distance measuring up to 2.5 metres

More information at: www.baumerprocess.com

Angle and Position Measurement

- Rotary encoders and actuators in Stainless steel
- Inductive sensors in complete metal housing
- Vision Sensor VeriSens® in Stainless steel, ideal for inspection of profile, presence and position of objects
- Optical sensors on fibre optic light guide basis for difficult conditions

More information at: www.baumerprocess.com



Pressure_UK.indd 31 26/01/2009 15:37:28

Baumer

Europe

BENELUX

Baumer SA/NV Rue de Nieuwenhove, 45 1180 Bruxelles, Belgique Phone: +32 (0)2 344 18 14 fax: +32 (0)2 344 08 36

e-mail: info.be@baumerprocess.com

DENMARK

Baumer A/S Jacob Knudsens Vej 14 DK-8230 Aabyhøj Phone: +45 89 31 76 11 fax: +45 86 25 65 77

e-mail: info.dk@baumerprocess.com

FRANCE

Baumer Bourdon-Haenni S.A.S.
125, rue de la Marre - BP 70214
41103 Vendôme cedex
Phone: +33 (0)2 54 73 74 75
fax: +33 (0)2 54 73 74 74
e-mail: info.fr@baumerprocess.com

GERMANY

Baumer Bourdon-Haenni GmbH Schwieberdinger Strasse 50 D-70435 Stuttgart Phone: +49 (0) 711 50 35-0 fax: +49 (0) 711 50 35-175 e-mail: info.de@baumerprocess.com

ITALY

Baumer Italia S.r.I.
Via Resistanza 1
IT-20090 Assago, MI
Phone: +39 (0)2 45 70 60 65
e-mail: sales.it@baumerelectric.com

POLAND

Baumer Sp.Z.o.o. ul. Odrowaza 15 PL 03-310 Warszawa Phone: (+48) 22 832 15 50 fax: (+48) 22 832 34 65 e-mail: info.pl@baumerprocess.com

SPAIN and PORTUGAL

Baumer Bourdon-Haenni S.A.S. C/ Dr. Carulla n°26-28, 3°, 2a 08017 Barcelona, España Phone: +34 93 254 78 64 fax: +34 93 254 78 79

e-mail: info.es@baumerprocess.comBaumer

SWFDFN

Baumer A/S
Datorgatan 3
SE-56133 Huskvarna
Phone: +46 (0)36 13 94 30
fax: +46 (0)36 13 94 50
e-mail: info@baumer.se

SWITZERLAND

Baumer Bourdon-Haenni AG
Bernstrasse 59
CH-3303 Jegenstorf
Phone: +41 (0)31 764 99 55
fax: +41 (0)31 764 99 66
e-mail: info.ch@baumerprocess.com

UNITED KINGDOM

Baumer Ltd

33-36 Shrivenham Hundred Business Park Majors Road - Watchfield - Swindon Wiltshire SN6 8TZ Phone: +44 (0) 1793 783839 fax: +44 (0) 1793 783814

e-mail: info.uk@baumerprocess.com

America

CANADA

Baumer Inc. 4046 Mainway Drive CA-Burlington, ON L7M 4B9 Phone: +1 (1) 905 335-8444 e-mail: sales.ca@baumergroup.com

USA

Baumer Ltd.
122 Spring Street, Unit C-6
US-Southington, CT 06489
Phone: +1 (1)860 621-2121
e-mail: sales.us@baumergroup.com

VENEZUELA

Bourdon-Haenni America Latina Av Ppal. Urb. Lebrun Local 41-A- Petare, Ap.70817 Caracas 1070 Phone: +58 212 256 9336

Phone: +58 212 256 9336 fax: +58 212 256 7030

e-mail: info.com.ve@baumerprocess.com

Process Instrumentation

Asia

CHINA

Baumer (China) Co., Ltd. Building 30, 2nd Floor, Section A Minyi Road 201, Songjiang district CN-201612 Shangaï Phone: +86 21 6768 7095

e-mail: sales.cn@baumergroup.com

INDIA

Baumer India Private Limited 201, C3 Saudamini Complex Bhusari Colony, Paud Road Kothrud, Pune 411038 Phone: +91 20 2528 6833/34 fax: +49 (0) 711 50 35-175 e-mail: sales.in@baumergroup.com

SINGAPORE

Baumer (Singapore) Pte. Ltd. Blk 21, Kallang Avenue #03-173 Kallang Basin Industrial Estate Singapore 339412

Phone: +65 6291 2677 fax: +65 6291 2077

e-mail: info.com.sg@baumerprocess.com



Headquarters
Baumer Group
International Sales
P.O.Box
Hummelstrasse 17
CH-8501 Frauenfeld
Phone: +41(0)52 728 1122
Fax: +41(0)52 728 1144

sales@baumergroup.com

www.baumerprocess.com

Pressure_UK.indd 32 26/01/2009 15:37:28